



**Taylor & Jones Ltd**  
reamer specialists

Crosland Road Industrial Estate,  
Netherton,  
Huddersfield  
HD4 7DQ

Tel: +44 (0) 1484 665321  
Fax: +44 (0) 1484 666952  
E-mail: [reamers@taylorandjones.co.uk](mailto:reamers@taylorandjones.co.uk)  
[www.taylorandjones.co.uk](http://www.taylorandjones.co.uk)

# Chucking Reamers with Straight Shank

## Maschinen-Reibahlen mit Zylinderschaft

## Alésoirs à Machines avec Queue Cylindrique

### HSS-E Cobalt

RANGE 2mm to 20mm  
 LIST CODE Q212  
 LEFT HAND QUICK SPIRAL  
 RIGHT HAND CUTTING  
 FORM E  
 DIN 212  
 TOLERANCE TO H7



Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	d2 mm	No. of Flutes	Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	d2 mm	No. of Flutes
Q21200079M	2.00	0.0787	11	49	2.00	4	Q21200354M	9.00	0.3543	36	125	9	4
Q21200086M	2.20	0.0866	12	53	2.20	4	Q21200393M	10.00	0.3937	38	133	10	4
Q21200098M	2.50	0.0984	14	57	2.50	4	Q21200433M	11.00	0.4331	41	142	10	4
Q21200110M	2.80	0.1102	15	61	2.80	4	Q21200472M	12.00	0.4724	44	151	10	4
Q21200118M	3.00	0.1181	16	65	3.00	4	Q21200511M	13.00	0.5118	47	160	12.5	4
Q21200126M	3.20	0.1260	18	70	3.20	4	Q21200551M	14.00	0.5512	50	162	12.5	4
Q21200137M	3.50	0.1378	19	75	3.50	4	Q21200590M	15.00	0.5906	52	170	12.5	6
Q21200157M	4.00	0.1575	21	80	4	4	Q21200629M	16.00	0.6299	54	175	14	6
Q21200177M	4.50	0.1772	23	86	4.5	4	Q21200669M	17.00	0.6693	56	182	14	6
Q21200196M	5.00	0.1968	26	93	5	4	Q21200708M	18.00	0.7087	58	189	16	6
Q21200216M	5.50	0.2165	28	101	5.5	4	Q21200748M	19.00	0.7480	60	195	16	6
Q21200236M	6.00	0.2362	31	109	6	4	Q21200787M	20.00	0.7874				
Q21200275M	7.00	0.2756	33	117	7.1	4							
Q21200315M	8.00	0.3150			8	4							

★ Shank diameter (d2) to h9 tolerance

Tolerances: See notes on pages 35 and 36.

