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reamer specialists

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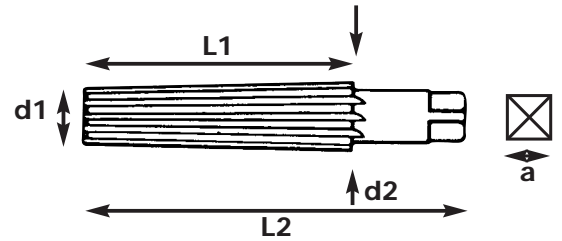
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Hand Socket Finishing Reamers

Hand-Kegelreibahlen für Morsekegel

Alésoirs à Main pour Cône Morse

HSS



RANGE 0 to 6
LIST CODE A054
BS 328 PART 4/DIN 204
TOLERANCE js10

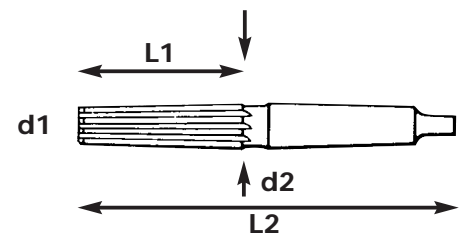
Code	Designation	d1 mm	d2 mm	L1 mm	L2 mm	Included Angle of Taper	Tolerance js10	Sq. a mm
A054000MTS	Morse No. 0	6.547	9.722	61	93	2.98°	± 0.029	6.30
A054001MTS	Morse No. 1	9.571	12.863	66	102	2.86°	± 0.029	8.00
A054002MTS	Morse No. 2	14.733	18.679	79	121	2.86°	± 0.035	11.20
A054003MTS	Morse No. 3	20.010	24.829	96	146	2.88°	± 0.042	16.00
A054004MTS	Morse No. 4	26.229	32.410	119	179	2.98°	± 0.042	20.00
A054005MTS	Morse No. 5	37.873	45.767	150	222	3.01°	± 0.050	25.00
A054006MTS	Morse No. 6	54.172	65.017	208	300	2.99°	± 0.060	35.50

Taper Shank Socket Reamers

Maschinen-Kegelreibahlen für Morsekegel

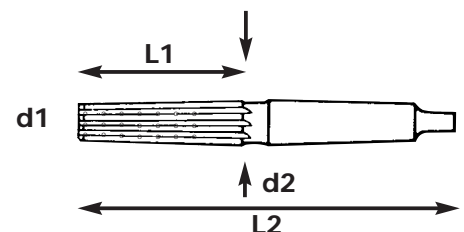
Alésoirs à Machines pour Cône Morse

HSS



RANGE 0 to 6
LIST CODE B063
BS 328 PART 4/DIN 1895
TOLERANCE js10

FINISHING Code	Designation	d1 mm	d2 mm	L1 mm	L2 mm	Included Angle of Taper	Tolerance js10	MTS
B063100MTS	Morse No. 0	6.547	9.722	61	137	2.98°	± 0.029	1
B063101MTS	Morse No. 1	9.571	12.863	66	142	2.86°	± 0.029	1
B063102MTS	Morse No. 2	14.733	18.679	79	173	2.86°	± 0.035	2
B063103MTS	Morse No. 3	20.010	24.829	96	212	2.88°	± 0.042	3
B063104MTS	Morse No. 4	26.229	32.410	119	263	2.98°	± 0.042	4
B063105MTS	Morse No. 5	37.873	45.767	150	331	3.01°	± 0.050	5
B063106MTS	Morse No. 6	54.172	65.017	208	389	2.99°	± 0.060	5



ROUGHING Code	Designation	d1 mm	d2 mm	L1 mm	L2 mm	Included Angle of Taper	Tolerance js10	MTS
B063000MTS	Morse No. 0	6.347	9.522	61	137	2.98°	± 0.029	1
B063001MTS	Morse No. 1	9.371	12.663	66	142	2.86°	± 0.029	1
B063002MTS	Morse No. 2	14.483	18.429	79	173	2.86°	± 0.035	2
B063003MTS	Morse No. 3	19.760	24.579	96	212	2.88°	± 0.042	3
B063004MTS	Morse No. 4	25.919	32.100	119	263	2.98°	± 0.042	4
B063005MTS	Morse No. 5	37.563	45.457	150	331	3.01°	± 0.050	5
B063006MTS	Morse No. 6	53.862	64.707	208	389	2.99°	± 0.060	5