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# Micro Reamers Straight Shank Chucking Reamers

Maschinen-Reibahlen mit Zylinderschaft

Alésoirs à Machines avec Queue Cylindrique

## HSS-E Cobalt

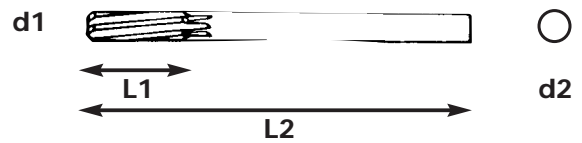
RANGE 1mm to 1.99mm  
IN 0.01mm INCREMENTS  
LIST CODE CSSP  
LEFT HAND SPIRAL  
RIGHT HAND CUTTING  
TOLERANCE: +.004mm  
-.000



Code	d1 mm	L1 mm	L2 mm	d2 mm	No. of Flutes
CSSP0100MM	1.00 to 1.99	12	46	★	4

Codes for other sizes as format ie 1.24 would be CSSP0124MM

★ Shank diameter (d2) = Nominal diameter (d1) to h9 tolerance



# Ex-Stock Intermediates Straight Shank Chucking Reamers

Maschinen-Reibahlen mit Zylinderschaft

Alésoirs à Machines avec Queue Cylindrique

## HSS-E Cobalt

RANGE 2mm to 12mm  
IN 0.01mm INCREMENTS  
LIST CODE CSSP  
LEFT HAND SPIRAL  
RIGHT HAND CUTTING  
TOLERANCE: +.004mm  
-.000



Code	d1 mm	L1 mm	L2 mm	d2 mm	No. of Flutes	Code	d1 mm	L1 mm	L2 mm	d2 mm	No. of Flutes
CSSP0200MM	2.00-2.10	12	49	★	4	CSSP0521MM	5.21-5.60	26	93	5.6	6
CSSP0211MM	2.11-2.40	14	57	★	4	CSSP0561MM	5.61-6.10	26	93	5.6	6
CSSP0241MM	2.41-2.70	14	57	★	4	CSSP0611MM	6.11-6.40	28	101	6	6
CSSP0271MM	2.71-3.10	15	61	★	4	CSSP0641MM	6.41-7.10	31	109	7.1	6
CSSP0311MM	3.11-3.20	15	61	★	6	CSSP0711MM	7.11-7.60	31	109	7.6	6
CSSP0321MM	3.21-3.40	16	65	★	6	CSSP0761MM	7.61-8.10	33	117	8	6
CSSP0341MM	3.41-3.70	18	70	★	6	CSSP0811MM	8.11-9.00	36	125	9	6
CSSP0371MM	3.71-4.00	19	75	★	6	CSSP0901MM	9.01-10.10	38	133	10	6
CSSP0401MM	4.01-4.20	19	75	★	6	CSSP1011MM	10.11-11.00	41	142	10	6
CSSP0421MM	4.21-4.40	19	75	★	6	CSSP1101MM	11.01-12.00	44	151	10	6
CSSP0441MM	4.41-4.80	23	86	4.5	6						
CSSP0481MM	4.81-5.20	23	86	5	6						

Codes for other sizes as format ie 2.90 would be CSSP0290MM

★ Shank diameter (d2) = Nominal diameter (d1) to h9 tolerance

