



Taylor & Jones Ltd
reamer specialists

Crosland Road Industrial Estate,
Netherton,
Huddersfield
HD4 7DQ

Tel: +44 (0) 1484 665321
Fax: +44 (0) 1484 666952
E-mail: reamers@taylorandjones.co.uk
www.taylorandjones.co.uk

Special Diameters Taper Shank Machine Reamers

Maschinen-Reibahlen mit Morsekegelschaft

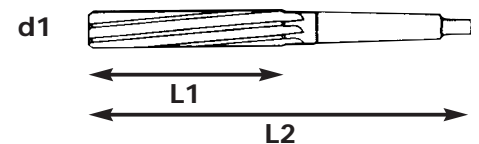
Alésoirs à Machines avec Queue Cône Morse

RANGE 0.1181" to 2"
3mm to 50.8mm
LIST CODE S055

HSS



d1 Over Inch	d1 Up to and inc. Inch	d1 Over mm	d1 Up to and inc. mm	L1 mm	L2 mm	MTS	No. of Flutes	d1 Over Inch	d1 Up to and inc. Inch	d1 Over mm	d1 Up to and inc. mm	L1 mm	L2 mm	MTS	No. of Flutes
0.1181	0.1250	3.00	3.17	33	112	1	4	0.5512	0.5906	14.00	15.00	81	181	2	10
0.1250	0.1406	3.17	3.57	35	115	1	6	0.5906	0.6693	15.00	17.00	87	187	2	10
0.1406	0.1673	3.57	4.24	38	117	1	6	0.6693	0.7480	17.00	19.00	92	193	2	10
0.1673	0.1870	4.24	4.75	41	120	1	6	0.7480	0.8346	19.00	21.20	100	200	2	10
0.1870	0.2087	4.75	5.30	44	124	1	6	0.8346	0.9062	21.20	23.02	107	207	2	10
0.2087	0.2362	5.30	6.00	47	127	1	6	0.9062	0.9291	23.02	23.60	107	234	3	10
0.2362	0.2638	6.00	6.70	50	130	1	6	0.9291	1.0433	23.60	26.50	115	242	3	10
0.2638	0.2953	6.70	7.50	54	134	1	6	1.0433	1.1811	26.50	30.00	124	251	3	10
0.2953	0.3346	7.50	8.50	58	138	1	6	1.1811	1.2500	30.00	31.75	133	260	3	10
0.3346	0.3740	8.50	9.50	62	142	1	6	1.2500	1.3189	31.75	33.50	133	293	4	10
0.3740	0.4173	9.50	10.60	66	146	1	6	1.3189	1.4764	33.50	37.50	142	302	4	10
0.4173	0.4646	10.60	11.80	71	151	1	6	1.4764	1.6732	37.50	42.50	152	312	4	10
0.4646	0.5197	11.80	13.20	76	156	1	6	1.6732	1.7500	42.50	44.50	163	323	4	10
0.5197	0.5512	13.20	14.00	81	161	1	8	1.7500 1.8701	1.8701 2.0000	44.50 47.50	47.50 50.80	174 174	334 334	4	12



Special Diameter/Tolerance Reamers

Special Diameter Reamers are made to BS 328 Part 4 and will be supplied on cutting diameter within the corresponding standard tolerance band (H7) unless otherwise stated and will be to standard lengths with a spiral flute. A large stock of reamer blanks are available for rapid finishing to size.

Tooling ordered before 3.00pm Monday to Thursday, 12 noon Friday is manufactured and despatched the same day.

PLEASE NOTE:

To avoid any errors when placing orders for special diameters confirmation is required by fax or email.