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Adjustable Floating Reamers

Verstellbore Pendelreibahlen

Alésoirs Flottant

A-F Reamers

HSS Blades S Type for Thro Holes

RANGE 1/2" to 4"

12.7mm to 101.6mm

LIST CODE FRSOHR

SPARES AVAILABLE



Code	Symbol	Range d1		L1	L2	Blade Length	End Cap Length	Morse Taper No.	Blade Set Code
		Inch	mm						
FRSS1HR	SS1	1/2-17/32	12.7-13.5	69.0	131.0	7.11	2.0	1	FRSS1HB
FRSS2HR	SS2	17/32-37/64	13.5-14.7	70.0	131.8	7.75	2.0	1	FRSS2HB
FRSS3HR	SS3	37/64-5/8	14.7-15.9	71.4	133.3	8.38	2.0	1	FRSS3HB
FRSS4HR	SS4	5/8-11/16	15.9-17.5	76.2	138.2	9.02	2.5	1	FRSS4HB
FRSS5HR	SS5	11/16-3/4	17.5-19.0	79.2	141.2	9.65	2.5	1	FRSS5HB
FRS01HR	S1	3/4-13/16	19.0-20.6	57.2	122.2	10.4	3.2	1	FRS01HB
FRS02HR	S2	13/16-7/8	20.6-22.2	57.2	122.2	10.4	3.2	1	FRS02HB
FRS03HR	S3	7/8-15/16	22.2-23.8	61.9	127.0	11.4	3.2	1	FRS03HB
FRS04HR	S4	15/16-1	23.8-25.4	61.9	127.0	11.4	3.2	1	FRS04HB
FRS05HR	S5	1-1.1/8	25.4-28.6	74.6	152.4	14.0	3.2	2	FRS05HB
FRS06HR	S6	1.1/8-1.1/4	28.6-31.8	74.6	153.2	14.0	4.0	2	FRS06HB
FRS07HR	S7	1.1/4-1.3/8	31.8-34.9	84.1	162.7	15.9	4.0	2	FRS07HB
FRS08HR	S8	1.3/8-1.1/2	34.9-38.1	84.1	163.5	15.9	4.8	2	FRS08HB
FRS09HR	S9	1.1/2-1.3/4	38.1-44.4	100.0	198.4	19.8	4.8	3	FRS09HB
FRS10HR	S10	1.3/4-2	44.4-50.8	103.2	201.6	22.2	5.6	3	FRS10HB
FRS11HR	S11	2-2.3/8	50.8-60.3	112.7	236.5	26.7	6.3	4	FRS11HB
FRS12HR	S12	2.3/8-2.3/4	60.3-69.8	114.3	238.1	26.7	6.3	4	FRS12HB
FRS13HR	S13	2.3/4-3.1/4	69.8-82.5	127.0	250.8	31.8	6.3	4	FRS13HB
FRS14HR	S14	3.1/4-4	82.5-101.6	149.2	274.6	36.5	7.9	4	FRS14HB

A-F Reamers

TCT Blades S Type for Thro Holes

RANGE 1/2" to 4"

12.7mm to 101.6mm

LIST CODE FRSOCR

Code	Symbol	Range d1		L1	L2	Blade Length	End Cap Length	Morse Taper No.	Blade Set Code
		Inch	mm						
FRSS1CR	SS1	1/2-17/32	12.7-13.5	69.0	131.0	7.11	2.0	1	FRSS1CB
FRSS2CR	SS2	17/32-37/64	13.5-14.7	70.0	131.8	7.75	2.0	1	FRSS2CB
FRSS3CR	SS3	37/64-5/8	14.7-15.9	71.4	133.3	8.38	2.0	1	FRSS3CB
FRSS4CR	SS4	5/8-11/16	15.9-17.5	76.2	138.2	9.02	2.5	1	FRSS4CB
FRSS5CR	SS5	11/16-3/4	17.5-19.0	79.2	141.2	9.65	2.5	1	FRSS5CB
FRS01CR	S1	3/4-13/16	19.0-20.6	57.2	122.2	10.4	3.2	1	FRS01CB
FRS02CR	S2	13/16-7/8	20.6-22.2	57.2	122.2	10.4	3.2	1	FRS02CB
FRS03CR	S3	7/8-15/16	22.2-23.8	61.9	127.0	11.4	3.2	1	FRS03CB
FRS04CR	S4	15/16-1	23.8-25.4	61.9	127.0	11.4	3.2	1	FRS04CB
FRS05CR	S5	1-1.1/8	25.4-28.6	74.6	152.4	14.0	3.2	2	FRS05CB
FRS06CR	S6	1.1/8-1.1/4	28.6-31.8	74.6	153.2	14.0	4.0	2	FRS06CB
FRS07CR	S7	1.1/4-1.3/8	31.8-34.9	84.1	162.7	15.9	4.0	2	FRS07CB
FRS08CR	S8	1.3/8-1.1/2	34.9-38.1	84.1	163.5	15.9	4.8	2	FRS08CB
FRS09CR	S9	1.1/2-1.3/4	38.1-44.4	100.0	198.4	19.8	4.8	3	FRS09CB
FRS10CR	S10	1.3/4-2	44.4-50.8	103.2	201.6	22.2	5.6	3	FRS10CB
FRS11CR	S11	2-2.3/8	50.8-60.3	112.7	236.5	26.7	6.3	4	FRS11CB
FRS12CR	S12	2.3/8-2.3/4	60.3-69.8	114.3	238.1	26.7	6.3	4	FRS12CB
FRS13CR	S13	2.3/4-3.1/4	69.8-82.5	127.0	250.8	31.8	6.3	4	FRS13CB
FRS14CR	S14	3.1/4-4	82.5-101.6	149.2	274.6	36.5	7.9	4	FRS14CB

