



Taylor & Jones Ltd
reamer specialists

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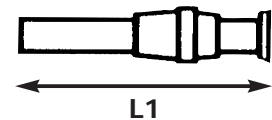
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Screw-on Extension Pilots

RANGE HV to 18
LIST CODE A001.P
FOR TYPES B33 & B47



Code	T & J Symbols B33 and B47	L1	
		inch	mm
A001000HVP	HV	4	101,60
A001000HWP	HW	4	101,60
A001000HZP	HZ	4	101,60
A001000HYP	HY	4	101,60
A00100001P	1	5	127,00
A00100002P	2	5	127,00
A00100003P	3	5	127,00
A00100004P	4	5	127,00
A00100005P	5	5	127,00
A00100006P	6	5	127,00
A00100007P	7	6	152,40
A00100008P	8	6	152,40
A00100009P	9	6	152,40
A00100010P	10	6	152,40
A00100011P	11	6	152,40
A00100012P	12	6	152,40
A00100013P	13	6	152,40
A00100014P	14	6	152,40
A00100015P	15	6	152,40
A00100016P	16	6	152,40
A00100017P	17	7	177,80
A00100018P	18	7	177,80



SCREW ON EXTENSION PILOTS

Complimentary to the Adjustable Reamer is a range of Screw-on Extension Pilots designed to meet the demand for an attachment which makes easier the use of the conventional Expanding Hand Reamer when line reaming on such jobs as king pins and piston bushing.

The Screw-On Extension Pilot is supplied complete with a double-taper sliding Cone Bush and replacement Collar.

When using the Extension Pilot it is essential to ensure that threads of both the Reamer and the Pilot are clean.

The method of fitting the Pilot is a simple operation carried out by removing the front adjustment nut and replacing it with the plain collar with the internal chamfer facing the blades. Screw on the Extension Pilot and replace the sliding bush using either the long or short taper whichever is the more suitable for the operation in hand.

For inline reaming of two holes, seat the tapered cone supplied into the second hole to be reamed and pass the Pilot through the first hole and locate into the Cone and commence to ream the first hole, to ream the second hole reverse the procedure.