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Taylor - Patent Blade Adjustable Hand Reamer

Schnellverstell Hand-Reibahlen mit Messer

RANGE 3/8" to 3-11/32"

Alésoirs à Main avec Lames Réglables

9.52mm to 84.93mm

HSS Blades (B47)

LIST CODE B003.R

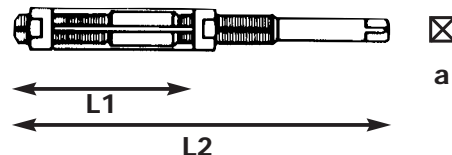
SPARE BLADES AND NUTS AVAILABLE

LIST CODE B003.B BLADES - A001.N NUTS



Code	Symbols	Range		L1		L2		Expansion inch	Sq. a inch
		inch	mm	inch	mm	inch	mm		
	6 Blades								
B00300001R	ST1	3/8-13/32	9,52-10,31	1-1/2	38,10	4-3/4	120,65	1/32	0.176
B00300002R	ST2	13/32-7/16	10,31-11,11	1-1/2	38,10	5	127,00	1/32	0.187
B00300003R	ST3	7/16-15/32	11,11-11,90	1-5/8	41,28	5-1/4	133,35	1/32	0.211
B00300004R	ST4	15/32-17/32	11,90-13,49	1-5/8	41,28	5-1/2	139,70	1/16	0.234
B00300005R	ST5	17/32-19/32	13,49-15,08	1-13/16	46,04	5-3/4	146,05	1/16	0.258
B00300006R	ST6	19/32-21/32	15,08-16,66	2-1/16	52,39	6-1/2	165,10	1/16	0.281
B00300007R	ST7	21/32-23/32	16,66-18,25	2-3/16	55,56	6-3/4	171,45	1/16	0.316
B00300008R	ST8	23/32-25/32	18,25-19,84	2-1/2	63,50	7	177,80	1/16	0.363
B00300009R	ST9	25/32-27/32	19,84-21,43	2-5/8	66,68	7-3/8	187,32	1/16	0.422
B00300010R	ST10	27/32-15/16	21,43-23,81	3	76,20	8	203,20	3/32	0.445
B00300011R	ST11	15/16-1-1/16	23,81-26,98	3-1/4	82,55	9	228,60	1/8	0.492
B00300012R	ST12	1-1/16-1-3/16	26,98-30,16	3-3/8	85,72	10	254,00	1/8	0.562
B00300013R	ST13	1-3/16-1-11/32	30,16-34,13	3-7/8	98,42	11	279,40	5/32	0.562
B00300014R	ST14	1-11/32-1-1/2	34,13-38,10	4-1/4	107,95	12	304,80	5/32	0.656
B00300015R	ST15	1-1/2-1-13/16	38,10-46,03	4-7/16	112,71	14	355,60	5/16	0.797
B00300016R	ST16	1-13/16-2-7/32	46,03-56,35	4-7/8	123,83	16	406,40	13/32	1.031
B00300017R	ST17	2-7/32-2-3/4	56,35-69,85	5	127,00	18	457,20	17/32	1.312
B00300018R	ST18	2-3/4-3-11/32	69,85-84,93	5-1/4	133,35	20	508,00	19/32	1.500

Each Reamer is marked Metric and Fractional.



Boxed Sets

Code	Set No.	Range		Symbols	No. of Reamers
		inch	mm		
B015000SET	474	15/32-1-1/2	11,90-38,10	ST4-ST14	11
B014000SET	475	15/32-1-1/16	11,90-26,98	ST4-ST11	8
B023000SET	B.47 with Screw-on Pilot XP.474	15/32-1-1/2	11,90-38,10	ST4-ST14	11
B022000SET	XP.475	15/32-1-1/16	11,90-26,98	ST4-ST11	8

OPERATION

Taylor & Jones Patent Blade Reamer is designed to produce high quality holes in Non Ferrous materials.

The integrally ground relief presents a spiral fluted approach on a straight bladed tool thus giving a smoother action on difficult materials including intermittent cutting on split bushes etc.