



**Taylor & Jones Ltd**  
reamer specialists

Crosland Road Industrial Estate,  
Netherton,  
Huddersfield  
HD4 7DQ

Tel: +44 (0) 1484 665321  
Fax: +44 (0) 1484 666952  
E-mail: [reamers@taylorandjones.co.uk](mailto:reamers@taylorandjones.co.uk)  
[www.taylorandjones.co.uk](http://www.taylorandjones.co.uk)

# Chucking Reamers with Morse Taper Shank

Maschinen-Reibahlen mit Morsekegelschaft

Alésoirs à Machines avec Queue Cône Morse

## HSS-E Cobalt



RANGE 3mm to 32mm  
LIST CODE Q208  
LEFT HAND QUICK SPIRAL  
RIGHT HAND CUTTING  
FORM C  
DIN 208  
TOLERANCE TO H7

Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	MTS	No. of Flutes	Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	MTS	No. of Flutes			
Q20800118M	3.00	0.1181	15	113	1	4	Q20800826M	21.00	0.8268	62	232	2	6			
Q20800157M	4.00	0.1575	19	124	1	4	Q20800866M	22.00	0.8661	64	237	2	6			
Q20800177M	4.50	0.1772	23	133	1	4	Q20800905M	23.00	0.9055	66	241	2	6			
Q20800196M	5.00	0.1968					Q20800944M	24.00	0.9449	68	268	3	6			
Q20800216M	5.50	0.2165	26	138	1	4	Q20800984M	25.00	0.9843					Q20801023M	26.00	1.0236
Q20800236M	6.00	0.2362					Q20801063M	27.00	1.0630	71	277	3	6			
Q20800255M	6.50	0.2559	28	144	1	4	Q20801102M	28.00	1.1024					Q20801141M	29.00	1.1417
Q20800275M	7.00	0.2756	31	150	1	4	Q20801181M	30.00	1.1811	Q20801220M	31.00	1.2205	75	285	3	6
Q20800295M	7.50	0.2953					Q20800315M	8.00	0.3150	33	156	1	4	Q20801259M	32.00	1.2598
Q20800315M	8.00	0.3150	Q20800334M	8.50	0.3346	Q20800354M	9.00	0.3543	36					162	1	4
Q20800334M	8.50	0.3346	Q20800374M	9.50	0.3740	Q20800393M	10.00	0.3937		38	168	1	4			
Q20800354M	9.00	0.3543	Q20800413M	10.50	0.4134	Q20800433M	11.00	0.4331	41					175	1	4
Q20800374M	9.50	0.3740	Q20800452M	11.50	0.4528	Q20800472M	12.00	0.4724		44	182	1	4			
Q20800393M	10.00	0.3937	Q20800492M	12.50	0.4921	Q20800511M	13.00	0.5118								
Q20800413M	10.50	0.4134	Q20800551M	14.00	0.5512	47	189	1	4							
Q20800433M	11.00	0.4331	Q20800590M	15.00	0.5906	50	204	2	4							
Q20800452M	11.50	0.4528	Q20800629M	16.00	0.6299	52	210	2	6							
Q20800472M	12.00	0.4724	Q20800669M	17.00	0.6693	54	214	2	6							
Q20800492M	12.50	0.4921	Q20800708M	18.00	0.7087	56	219	2	6							
Q20800511M	13.00	0.5118	Q20800748M	19.00	0.7480	58	223	2	6							
Q20800551M	14.00	0.5512	Q20800787M	20.00	0.7874	60	228	2	6							

Tolerances: See notes on pages 35 and 36.

